

# Work Order ID 120612

June-06-14 10:19:30 AM

**\*120612\***

Page 1

Item ID: D3912-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Eyebolt Receiver Assy  
 Start Date: 6/06/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 6/06/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D3912	B								
100	Pick Kit	0.00							
<b>*100*</b>									
Packaging	Memo	0.00							
Packaging									
110		0.00							
<b>*110*</b>									
Small Fab	Memo	0.00							
Small Fab	1-Assemble D3912-1/-3/-5 and install rivets as per dwg TRIM RIVETS 1.250" LONG								
	2- Install helical, spring plunger and spring pin lanyard assy as per dwg								
120	QC5- Inspect part completeness to step on W/O	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
36  
9-89

DAS  
36  
9-89

27

9-89

14/06/06

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**\*120612\***

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Item ID: D3912-041

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Eyebolt Receiver Assy

Start Date: 6/06/14 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 6/06/14 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: _____	0.00							
<b>*170*</b>									
Packaging	Memo	PDP 117041 0.00							DAS 32 9-89
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00							
<b>*180*</b>									
QC	Memo								
Quality Control									

17/6/14

MLJ 140609

mk  
14-6-26

# Picklist Print

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Work Order ID: 120612

\*120612\*

Parent Item: D3912-041

\*D3912-041\*

Parent Item Name: Eyebolt Receiver Assy

Start Date: 6/06/14

Required Date: 6/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B  
10.06.10 memo in seq110 \*\*\*IF PLUNGER GOES IN TO DEEP, INSTALL A  
WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND  
D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO  
FIT\*\*\* DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM  
VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1149C0663R		Purchased	No				Each	171.0000		1			DAS 36 9-89
<b>*NAS1149C0663R*</b>									**			14/06/06	
Washer													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST292				171					
				m126221				171					
D3912-1		Manufactured	No			100	Each	39.0000	1	1			DAS 36 9-89
<b>*D3912-1*</b>									**			14/06/06	
Eyebolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST144				39					
				105618				21					
				115585				8					
				116762				10					
D3912-3		Manufactured	No			100	Each	45.0000	2	2			DAS 36 9-89
<b>*D3912-3*</b>									**			14/06/06	
Eyebolt Block													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST144				45					
				115690				35					
				88265				10					
D3912-5		Manufactured	No			100	Each	0.0000	2	2			DAS 36 9-89
<b>*D3912-5*</b>									**			14/06/06	
Eyebolt Plate													

B115075 (20)

# Picklist Print

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Work Order ID: 120612

**\*120612\***

Parent Item: D3912-041

**\*D3912-041\***

Parent Item Name: Eyebolt Receiver Assy

Start Date: 6/06/14

Required Date: 6/06/14

Start Qty: 1.00

Required Qty: 1.00

D3801-1 Manufactured No

Each 36.0000 1

DAS  
36  
9-89

**\*D3801-1\***

Hand Retractable Spring Plunger

\*\*

14/06/06

Location

Loc Qty

Loc Code

ST064

36

115763

16

117007

12

75178

8

MS20615-4M20

Purchased No

100 Each 356.0000 8

DAS  
36  
9-89

**\*MS20615-4M20\***

Rivet

\*\*

14/06/06

Location

Loc Qty

Loc Code

GA

356

m127831

35

m128134

46

m128754

200

m128976

75

MS21209-F615

Purchased No

Each 86.0000 1

DAS  
36  
9-89

**\*MS21209-F615\***

Heli-Coil

\*\*

14/06/06

Location

Loc Qty

Loc Code

GA

86

125097

5

m128537

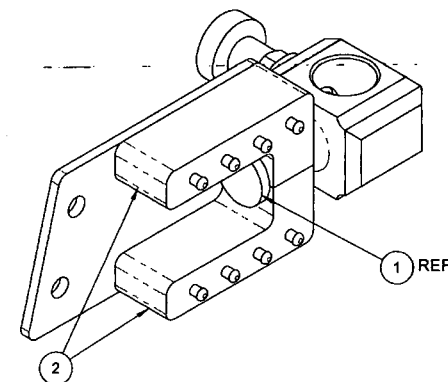
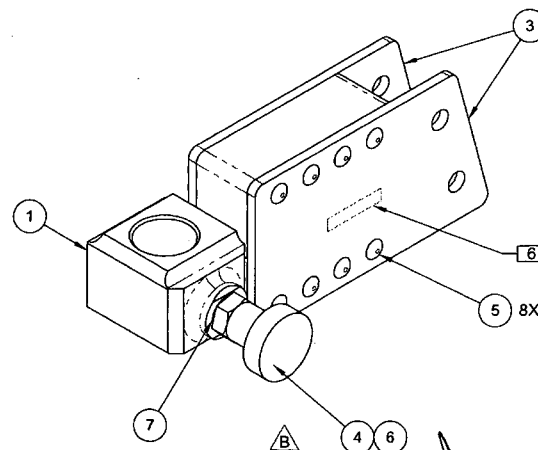
81

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Shop Packet Print

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ITEM	QTY -041	P/N	DESCRIPTION
	X	D3912-041	EYEBOLT RECEIVER ASSY
1	1	D3912-1	EYEBOLT
2	2	D3912-3	EYEBOLT BLOCK
3	2	D3912-5	EYEBOLT PLATE
4	1	D3801-1	SPRING PLUNGER
5	8	MS20615-4M20	RIVET
6	1	MS21209-F615	HELICAL
7	1	NAS1149F0332P	WASHER



**SUPPLEMENTAL ISO VIEW**  
(EYEBOLT PLATE REMOVED  
TO SHOW INTERIOR FEATURES)

**D3912-041 EYEBOLT RECEIVER ASSY**

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3912-041 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -041: 1.58 lbs

**RELEASED**  
2010-07-16

B	D3801-1 WAS D3810-1 SPRING PLUNGER; D4028-041 RMV; MS21209-F615 WAS MS21209-C610 HELICAL; (1) WASHER NAS1149C0663R ADDED; BOSS ADDED TO D3912-1.	JPH	10.06.28
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	1.5		
DRAWN	1.5		
CHECKED	1.5		
MFG. APPR.	1.5		
APPROVED	1.5		
DE APPR.	1.5		
DATE	10.06.28		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3912</b> TITLE <b>EYEBOLT RECEIVER ASSY</b> REV. B SHEET 1 OF 3 SCALE NTS <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESSED CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			